















www.facebook.com/serdi.machines

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Crosswise inclined and vertical valve cylinder head



011915 - Long universal clamp **303629 -** Short universal clamp

010416- Short clamping bar



For all kinds of cylinder head. Adapted on all long or short bars.

010426- Long clamping bar



For all kinds of cylinder head. Adapted on all long or short bars.



This can be used with all types of clamping system.

011425- Block for clamping bar

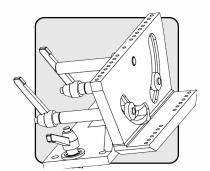
013958- Tilting fixture set



This can be used with all types of clamping system.



Used with both bars on tilted clamping system.



Used to adjust the cylinder head's angle to the head position.

010432- Flat end fixture







Designed to clamp flat cylinder head with vertical valves.



Orientable clamp shoe dia. 20 mm.



M10 - 60 mm length for orientable clamp shoe

009259- Three arm knob

014039 - U parallel with T-nut

010434- Square riser bar



They can be used with all types of clamping system.



To adapt the clamping system to the cylinder head dimension. Dimension: 40 x 70 x 300 mm



Dimension: 30 x 50 x 242 mm



\$ SERDL

Crosswise inclined and vertical valve cylinder head

017577- Block for clamping bar

017576- Short pin set

009796- Long pin set



To adapt the clamping system to each cylinder head dimension: Dimension: 20 x 38 x 300 mm



6 pins set : used to maintain all cylinder head before using tilted clamping system.



6 pins set : used to maintain all cylinder head before using tilted clamping system.

032475- Cursor clamping set

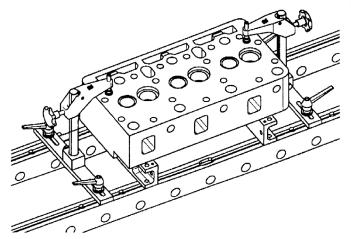


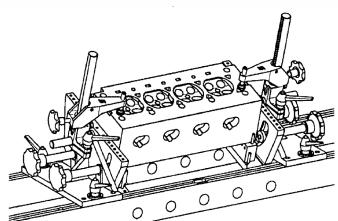


Left and right clamping set to maintain Iveco Cursor 13 head.



Easy to use; level your guides with accuracy







033622 - Single axis roll over fixture



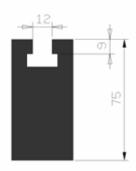


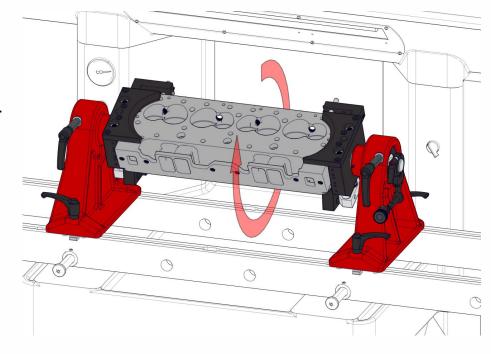
- . Allows quick positioning of parallel and non-parallel side heads
- . Sturdy clamping thanks to two large jaws
- **. 360° rotation** to get an easy access to all sides of the cylinder head for various jobs
- . Firm locking of the jaw's shafts through two handles for a perfect clamping while machining.
- . Supplied with a bubble level **024298 and a ratchet**

Max cylinder head dimensions:

Length: 1050 mm - 41.3" Height: 195 mm - 7.7" Width: 300 mm - 11.8"

Fits on every Serdi machines and any machines with T grooved spaced of 275 mm with the following dimensions.







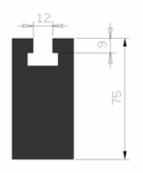
Seat and guide machines **Dual axis rollover fixture**



Max cylinder head dimensions:

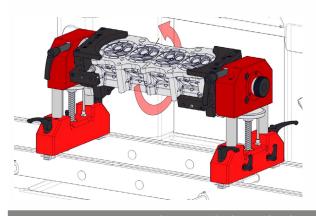
Length: 1050 mm - 41.3" Height: 195 mm - 7.7" Width: 300 mm - 11.8"

Fits on every Serdi machines and any machines with T grooved spaced of 275 mm with the following dimensions.

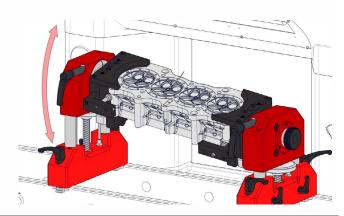




- Allows quick positioning of parallel and non-parallel side heads,
 even with canted valve guides.
- . Set the cylinder head at the desired level and roll it over
- . Sturdy clamping thanks to two large jaws
- . Sphere centering handles to get a quick mount of the head
- . Firm locking of the jaw's shafts through two handles for a perfect clamping while machining.
- . Supplied with a bubble level 024298 and a ratchet



034999 - Length extended reach plate



035632- Heigth extended reach plate



Allows to fit cylinder heads with with odd sides.

Works on both single and dual axis rollover fixtures.

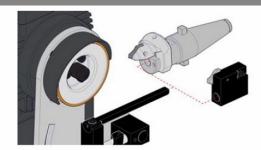


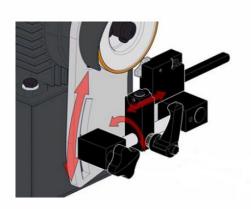
To lift up the cylinder head when the fixture is used on an old generation machine.



033828 - Serdi Sharpener 3500







- . Allows you to increase the lifespan of your carbide cutting tools in a fast and easy way.
- . Supplied with a Ø75 mm diamond wheel 405784

Now sharpens original and new design bits, without removing from the tool holder*.

More tilt settings for a better surface grinding accuracy.

*not compatible with S5731 tool holder

405784 - Diamond wheel Ø75 mm

021960- SCS Tool sharpener Adapter Fixture

009753- Diamond wheel Ø125 mm



Fits on any SERDI tool sharpener



Only for tool sharpener part #: 010119



Only for old style Tool sharpener Serdi 3000





Vacuum testing

023516 - DP8000

304697 - Vacuuum Pads



The vacuum tester checks if the combination seats-valve seals. (Come with reference 304697)



Check the seal between the valve and the seat.

Set of 7 pads including:

1 pad 87x70 mm (part# 405584)

1 pad 81x51 mm (part# 405585)

1 pad 64x56 mm (part# 405586)

1 pad Ø40 mm (part# 405587)

1 pad Ø47 mm (part# 405588)

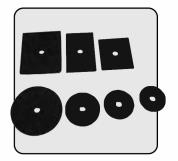
1 pad Ø54 mm (part# 405589)

1 pad Ø80 mm (part# 405590)

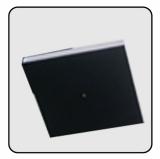
303322 - Precut foam pads

033410- Heavy duty pad

033411- Heavy duty pad



You can replace the pads on your vacuum tester.



Pad 100 x 100 mm (3.93" x 3.93")



Pad 220 x 130 mm (8.66" x 5,1")

035804- Heavy duty pad

700001 - Air filter

035805- Vacuum plugs



Pad 125 x 75 mm (5" x 3") (US market only)



To keep the vacuum generator clean from cylinder head dust



Plugs for vacuum test. (US market only)



Controlling instruments



035075 - Serdigital



Digital display micrometer allowing to measure and adjust accurately the position of the cutter to the seat diameter, without unmounting the tool-holder from the machine. This can be used with a counterboring bit and any cutter bit.

Specifications:

Resolution pitch :0.01 mm / .0005" Measuring unit system: Metric / Imperial

Display: Digital liquid crystal

Electric supply : 3V 2032 CRC battery Measuring capacity: 0-180~mm / 0-7.08'' Fits on pilot from Ø 3 mm up to Ø 20 mm

036305 - Runout gauge

Device to insert on a pilot after the seat machining, to display the runout value. The gauge turns around the pilot and the runout value must be read on one device rotation.

Specifications:

Resolution pitch :0.01 mm / .0005" Measuring unit system: Metric / Imperial Material: Stainless steel and carbide

Measuring capacity: Ø16 - Ø120 mm seat diameter / Ø0.63 - Ø4,724"

Pilot compatibility: Ø9,52 mm (3/8") shank

405882 - Magnetic depth stop

405580 - Setting device 4200

583101 - Dial indicator



To measure the seat housing height after machining



Used to adjust the tip holder on the tool holder.



Inch version

009663 - Bluing

407018- Micrometer in mm

405956- Micrometer in Inch



Locate high spot and concentricity on the seat and seat surface.



Precisely adjust the position of the cutter to the seat diameter.



Precisely adjust the position of the cutter to the seat diameter.



Seat and guide machines Controlling instruments



035803- Spindle indicator

006141 - Low spindle indicator

035807 - Low spindle indicator



Lower spindle indicator original design. (US market only)



To machine the seats to the same depth position. Metric version.



To machine the seats to the same depth position. Inch version.

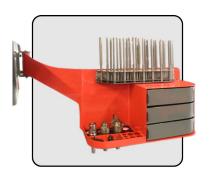


Seat and guide machines Various accessories

034048 - Toolrack

014240 - SERDI tool cart

034186 - LED Kit large size



Allows stocking tool holders, tools, pilots, pads... used with the machines S3.5 and S4.5. Contact us if you need it for another machine.



The Serdi tool cart allows stocking tool holders, tools, pilots, pads...used with the machines.



Replacement LED kit for beam. 034186: 654x150 mm - 25.75" x 5.9" with 8 mounting screws.

034226 - LED Kit small size

010137 - Spindle nut wrench



500x150~mm - $19.7^{\prime\prime}$ x $5.9^{\prime\prime}$ with 6 mounting screws



Tightening or lossening the spindle nut with the right strength.





Spare parts



404029 - Diaphragm

590001 - Spindle damper

026759 - Spindle damper



For the workhead clamping system.

225 Newton



290 Newton

025428 - Pneum. air switch

014265 - Pneum. air switch

014266 - Pneum. air switch



Spare for the table of S60 and S100



Spare for S1.1, S3.0, S4.0, S100 HD and S2.0



Spare for S1.1, S3.0, S4.0, S100 HD and S2.0

007623 - Regulator

010458 - Distributor

008484 - Regulator/oiler



Adjust the air flow (Come with two washers Ref.013389)



Release or clamp the air function of the machine.



Main regulator of the machine (For 3.1, S100, S101).

603000 -Manometer **603015 -** Va

603015 - Vacuometer **404094 -** Step axis screw



Manometer diameter 50 mm 0 - 10 Bars



Vacuometer diameter 63 mm 0 to -1 bar



Step axis screw M 5 x 8 x 135 mm for Serdi 100





Spare parts



013129 - Electric control panel

012698 - Electric control panel

709020 - Male socket



Spindle control panel for M3.0, S3.0, S4.0, S100 HD



Spindle control panel for Serdi 100



Male socket 4 pins MSTB

709021 - Female plug

701501 - Lamp

703000 - Starter



Female plug 4 pins MSTB



Halogen lamp 12V 20W SIZE G5.3



Starter for tubular neon ligth 18W

703001 - Neon

703002 - Sockets

017063 - Neon



Neon tubular ligth Ø 26 LG 600 MM 18W



Set of 2 sockets for neon tubular light



Neon tubular ligth Ø 26 Lg 438 mm - 15W

007526 - Spindle quill key

030551 - Spindle quill key

404047 - Spindle quill key



Old S3 / S4 machine generation quill key



New S3 / S4 machine generation quill key



For the S60, S100, M3.1, S2.0 and S100 HD machines.





Seat and guide machines Spare parts

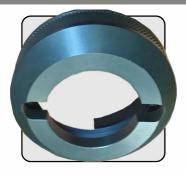
009766 - Raw locking ring

404062- Locking ring

009711 - Flexible stop



For machines before 2003 (end of machining to perform by customer)



For machines after 2003



To stop the machining head on the beam.

Valve refacer

accessories and consumables



406275-Cup wheel

406258 - Rear grind diamond

406257 - Front grind diamond



Fits on VVR120, HVR 90 and Serdi 2



Fits on VVR120, HVR 90 and Serdi 2



Fits on VVR120, HVR 90 and Serdi 2

016338 - Grinding wheel

023964 - Grinding wheel

406780 - Grinding wheel



Ø200 mm standard grade Fits on VVR120, HVR 90



Ø200 mm hard grade Fits on VVR120, HVR 90 (only for specific needs)



Ø200 mm standard grade Fits on Serdi 2.0





Valve refacer

SERDL

HVR 90 accessories and consumables

021195- 4 pads for V-block

016063 - 5 drive pads set



Fits on VVR120, HVR 90



Fits on VVR120

Set of 5 pads including:

- 1 drive pad dia. 12 mm / 0.472" (part# 015513)
- 1 drive pad dia. 20 mm / 0.787" (part# 015514)
- 1 drive pad dia. 29 mm / 1.142" (part# 015515)
- 1 drive pad dia. 42 mm / 1.653" (part# 015516)
- 1 drive pad dia. 66 mm / 2.598" (part# 015517)

407626- 4 pads for V-block

016734 - 3 drive pads set

Set of 3 pads including:



Fits on Serdi 2



Fits on HVR 90

- 1 drive pad dia. 20 mm / 0.787" (part# 016703)
- 1 drive pad dia. 29 mm / 1.142" (part# 016704)
- 1 drive pad dia. 42 mm / 1.653" (part# 016705)

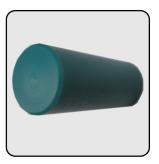
Option:

- 1 drive pad dia. 12 mm / 0.472" (part# 016702)
- 1 drive pad dia. 66 mm / 2.598" (part# 016706)

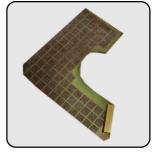
406667-Valve end

017771- 12 left filters set

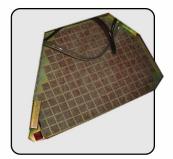
017770- 12 right filters set



Fits on VVR120, HVR 90 and Serdi 2



Fits on VVR 120



Fits on VVR 120

019425- Stand





FFC/ Pressure tester 1500/1501/1600

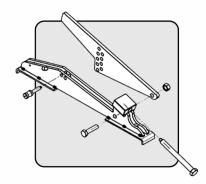
Clamping system support



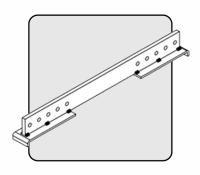
010059 - Clamping system

012439 - Clamping system

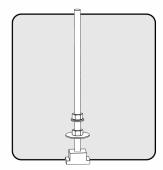
010779 - Long clamping block



Set of 2 clamping system for crosswise inclined cylinder head. Used to put in horizontal position a crosswise inclined cylinder head.



Used to clamp a flat cylinder head.

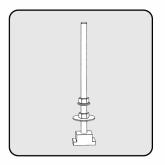


To mount on the rotating crib (400 mm screw)

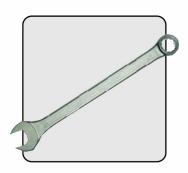
010795 - Short clamping block

010033 - 24 mm spanner

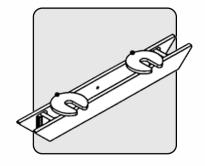
013569 - Clamping bar



To mount on the rotating crib (350 mm screw)



To assemble clamping blocks



Universal clamping bar with washers.

Pressure tester 1500/1501/1600

Other accessories



010056 - Rubber pads set:

010360 - Neoprene Seal



Rubber pads set:

25 pads Ø30 mm (part# : 010050)

15 pads Ø40 mm (part# : 010051)

10 pads Ø60 mm (part# : 010052)

20 pads 60x30 mm (part#: 010053)

10 pads 80x40mm (part# : 010054)

10 pads 100x50mm (part# : 010055)

1 seal 200 x290mm (part# : 010360)



200x290 mm



Pressure tester 1500/1501/1600 **5-5-7-7**

Other accessories

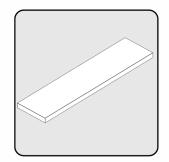
011858 - Neoprene plate

010860 - Plexiglas plate

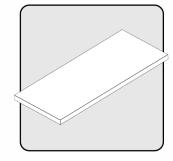
010861 - Plexiglas plate



1400x715x4 mm



To compress pads on the cylinder head. 220x800x30 mm We realise any kind of plate on request.



To compress pads on the cylinder head. 330x800x30 mm We realise any kind of plate on request.

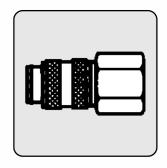
018798 - Flexible hose

010801 - Female union

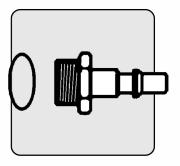
010802 - Male union



Flexible link between the cylinder head and the pressure tester.



Female straigth union G1/8 for SPT Adapts on the flexible hose



Male straigth union M5 for SPT. Adapts on the head to link it to the SPT through the flexible hose

014474 - Lubricant

031667 - Lubricant



5 liters can of coolant concentrate



20 liters can of coolant concentrate



Grinding machines Cylinder head clamping

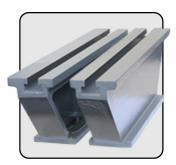
024037 - Raiser bars

024033 - Raiser bars

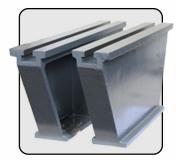
024036 - Raiser bars



Raiser bars kit height 80 mm - 3.15"



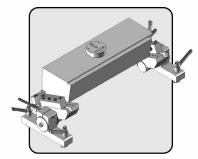
Raiser bars kit height 135 mm - 5.31"



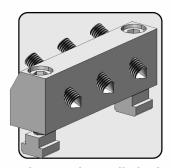
Raiser bars kit height 200 mm - 7.87"

200101 - Clamping device

024034 - Set of clamps



Clamping device for tilted cylinder heads (fits on MGM 1000)



Set of 2 complete cylinder head clamps. For MGM machines.



Grinding machines



Abrasive segments for GMA, SCB 1300 and MGM



MGM



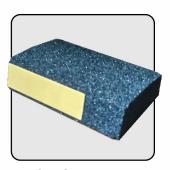
SCB 1300



GMA

061080 - Abrasive segment

010590 - Abrasive segment



Abrasive segment for cast iron



Abrasive segment for steel or aluminium



Grinding machines

Abrasive segments for SCB 2000

09665 - Abrasive segment

009666 - Abrasive segment

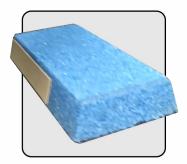
009667 - Abrasive segment



Abrasive segment for cast iron



Abrasive segment for steel or aluminium



Abrasive segment for hard cast iron



Grinding machines

Cutting tools with tip holder



020770 - Tip holder



Raiser bars kit height 80 mm - 3.15"

CBN / PCD tip holder for 6.35 mm cutting tip.

Enclosed:

- 1 tip holder pad
- 1 balancing pad
- 1 CBN insert
- 1 PCD insert
- 1 tip holder

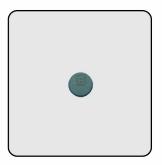
Only for grinding plate Ø320 mm and Ø360 mm

For all grinding and milling machines.



006954 - PCD cutting tip

019054 - CBN cutting tip



PCD cutting tip Ø 6.35 mm for aluminium.
For all grinding and milling machines



CBN cutting tip 0.25" for cast iron. For all grinding and milling machines.

Grinding machines





014474 - Lubricant

031667 - Lubricant



5 liters can of coolant concentrate



20 liters can of coolant concentrate

General conditions of sale





The following terms and conditions shall apply to all equipment, tooling, accessories and other products acquired from SERDI Corporation ("the Products"). None of these terms and conditions may be added to, modified, superseded or altered except by written instrument signed by an authorized representative of SERDI Corporation ("SERDI").

PRICES – All prices shown on the Sales Agreement are the purchase prices. All prices are F.O.B. SERDI's place of shipment in the United States. All costs incident to the installation and service of Products, except those specifically included in the LIMITED WARRANTY stated below shall be rendered by SERDI at SERDI's then prevailing rate, plus all expenses. All merchandise shipped with customer's own carrier will travel at customer's own risk if not insured. SERDI reserves the right to make changes in earlier production models. SERDI also reserves the right to discontinue the manufacture and sale of any products at any time without previous notice. For all customers using collect account with their carriers, SERDI will charge a Handling fee to cover the time and expenses for handling and packaging.

TAXES - Buyer must assume ultimate responsibility for payment of any state or local sales and/or use taxes which may be or may become associated with this sale. If taxes are included in the total sales amount shown on the sales contract, the buyer acknowledges that the amount is subject to adjustment based on the actual percentage(s) as assessed by the taxing authorities having jurisdiction at the place of installation or use of the product(s). Buyer shall provide SERDI with a tax exemption certificate acceptable to the taxing authorities.

TITLE RETENTION - Unless credit to Buyer has been expressly approved in writing, SERDI shall not be obligated to ship the Products until SERDI receives full payment (if check or negotiable instrument, until the check is honored or payment received by SERDI's bank), including shipping and handling. Title to the Products shall remain SERDI's until full payment has been received. Until title passes to Buyer, the Products shall be kept at the location to which they were originally shipped. Failure to make any payment when due; shall give SERDI the option, without liability and without limitation, to take possession of and recover the Products without notice. Buyer shall pay to SERDI a service charge on any and all late payments at a rate equal to eighteen (18%) percent per annum or the maximum rate permissible under applicable law, whichever is lower. Buyer agrees to pay all costs, including attorney or collection agency fees, associated with collection or enforcement of this agreement.

CONDITION OF ACCEPTANCE AND MINIMUM ORDER – All orders are subject to acceptance by SERDI and SERDI's ability to ship. No order will be processed without a receipt of a written purchase order bearing a purchase order number. Product specifications, design, prices, discounts and terms are subject to change without notice. All orders will be invoiced at prices in effect at the time of shipment. A service charge is subject to be added to any orders at the sole discretion of SERDI.

CATALOG ERRORS – Although all information in our catalog and brochures have been carefully checked for accuracy, errors and omissions occasionally occur and therefore are subject to correction. We regret any inconvenience.

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CHANGES - Buyer may make written requests for changes in specifications. SERDI is not obligated to accept any such request. If such a request is accepted and causes an increase in the cost or the time required for the manufacture of the Product, SERDI may adjust the purchase price and/or delivery schedule, and the General Conditions of Sale may be modified accordingly.

LIMITED WARRANTY - The products are warranted upon delivery to conform to their published specifications and to be free from defects in material and workmanship under normal use for a period of one year from shipment. Should a product not be as warranted, SERDI's sole obligation shall be, at its option, to repair, correct or replace the product or to refund the amounts paid for the Product upon its return to a location designated by SERDI. No warranty shall extend to rapid wear Products (including tooling) or to Products which have been subject to misuse (including any use contrary to SERDI instructions), neglect, accident (including during shipment), improper handling or installation, or subject to any modification, repair or service not certified by SERDI. SERDI MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. SERDI shall not be liable for any consequential, direct or indirect damages or for any other injury or loss. Buyer waives any right, beyond the foregoing warranty, to make a claim against SERDI. No warranty is provided for any Products not paid for in full.

RETURN MERCHANDISE POLICY - Merchandise cannot be returned to SERDI without prior approval. Customer must contact the Order Department to get approval and to be issued a Return Goods Authorization number (RGA#). Merchandise authorized for return must be returned prepaid. If merchandise is returned with shipping charges collect, the actual amount of these charges may be deducted from any credit which may be due the customer. The RGA# assigned by the Order Department should be written on the shipping label and must appear on a copy of the invoice(s) covering the original shipment. This invoice copy must be included in the box with the parts. Shipment must contain ONLY those items on the RGA as approved for return. Merchandise must be received within 10 days of the date of RGA or the RGA will be canceled. All returned merchandise will be subject to a 20% restocking fee. Parts / tooling over 30 days old are considered as customer property and can not be returned. Company credits are non-refundable. Service and installation charges are non-refundable. Special order items and machines are non-refundable. C.O.D. returns will not be accepted. No return of altered or etched items. Custom orders and machines cannot be cancelled once processed; sales are final: no return, exchange or refund. Any credit granted by SERDI is void if not used within one (1) year of credit issuance.

The issuance of a RGA DOES NOT guarantee credit - it is only authorization for the return of the goods. Credit for return merchandise is at the sole discretion of SERDI. Credit will be issued only after inspection of returned goods.

RISK OF LOSS - All risk of loss or damage shall pass to Buyer when the Products are placed in the possession of the first carrier at SERDI's place of shipment. Prepayment of freight or insurance shall not convert the terms to F.O.B. destination.

GENERAL - The exclusive venue and jurisdiction for any dispute between Buyer and SERDI shall be in the State or Federal courts at the location of

SERDI's office in the State of Georgia and Georgia law shall govern all such disputes. Buyer shall be subject to the personal jurisdiction of said courts. These terms and conditions shall be binding on the heirs, assigns, executors and administrators of Buyer and shall inure to the benefit of SERDI and its successors and assigns.

NOTICE - By signature on the accompanying Sales Agreement or by acceptance and use of product(s) shipped in fulfillment of phone, fax or written purchase orders, the buyer acknowledges receipt and acceptance of all of the General Conditions of Sale contained here-in.

General conditions of sale MACHINES SERDI S.A.

All prices are quoted in EURO and are enduser's net prices. All prices are to be understood: EX-WORKS (EXW incoterms 2010) ANNECY For any other incoterms, we shall submit our best quotation upon request.

If no specific payment terms have been agreed upon, payment is to be understood as «irrevocable letter of credit» Our Bank name and address are as follows: CREDIT LYONNAIS UAC LYON 1 ENTREPRISES UMBC 23130 SERVICE COMEX 136, Cours LAFAYETTE LYON CEDEX 03

INSPECTION

If independent inspection should be required (SGS, BUREAU VERITAS, CALEB BRETT or similar) it will be charged to the importer's.

GUARANTEE: MACHINES SERDI guarantees all parts of its equipment, to the original purchaser, for one full year from date of shipment (except as provided below) INACHINES SERDI guarantees all parts of its equipment, to the original purchaser, for one full year from date of shipment (except as provided below) against defects in material or workmanship, when the equipment is installed in strict accordance with its particular specifications. MACHINES SERDI will repair and/or replace free of charge (Ex works) all such defective parts, ONLY when returned to the factory in Annecy France, with shipping charges PREPAID. This guarantee DOES NOT COVER damage caused by accident, abuse or faulty installation nor repair or replacement of parts worn or consumed in normal operation of the machine. Additionally, this guarantee does not cover such items as Diamond Tools, Ball Bearings, Grinding Wheels, Belts, Carbide Tool Bits and other accessory items, except at the discretion of MACHINES SERDI. This guarantee is at no time construed to mean the entire machine. construed to mean the entire machine.

CANCELLATION OF ORDER:

Cancellation of order must be in writing and returned to the factory before shipment.

SHORTAGE OR LOST GOODS:

Any claims for shortages or loss must be reported within 10 days from receipt of shipment. Claims for transit loss or damage are the responsibility of the carrier according to the incoterm required by the importer.

RETURN MERCHANDISE POLICY:

- Merchandise may not be returned to MACHINES SERDI without written or verbal approval.
- Customer MUST contact the Export Departement to receive authorization.
- Merchandise authorized for return must be returned at customer's charge along with a copy of the invoice(s) or delivery note.
- Returning the goods DOES NOT guarantee credit.
- Credit for return merchandise is at the sole discretion of MACHINES SERDI.
- Credit if any will be issued ONLY after inspection of returned goods.

PRICES AND TERMS ARE SUBJECT TO CHANGE WITHOUT NOTICE





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Heavy diesel:



Aviation



Stationary engines:



Marine:



Racing:



Motorcycle:



Automotive:

